



Bergamid™ B75 W25 G30

Polyamide 6

Key Characteristics

General	
Material Status	• Commercial: Active
Regional Availability	• Europe
Filler / Reinforcement	• Glass Fiber, 30% Filler by Weight
Features	• Impact Modified
RoHS Compliance	• RoHS Compliant
Forms	• Pellets
Processing Method	• Injection Molding

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density ²	1.34 g/cm ³	1.34 g/cm ³	DIN 53479
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Modulus	1.16E+6 psi	8000 MPa	ISO 527-2
Tensile Stress (Break)	21800 psi	150 MPa	ISO 527-2
Tensile Strain (Break)	3.0 %	3.0 %	ISO 527-2
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Charpy Notched Impact Strength (73°F (23°C))	5.7 ft·lb/in ²	12 kJ/m ²	ISO 179
Charpy Unnotched Impact Strength 73°F (23°C)	31 ft·lb/in ²	65 kJ/m ²	ISO 179
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Heat Deflection Temperature 66 psi (0.45 MPa), Unannealed	392 °F	200 °C	ISO 75-2/B
Heat Deflection Temperature 264 psi (1.8 MPa), Unannealed	392 °F	200 °C	ISO 75-2/A
Maximum Use Temperature Continuous (GTP 50% Tensile)	194 °F	90 °C	
Short Time	311 °F	155 °C	
Melting Temperature	433 °F	223 °C	
Electrical	Typical Value (English)	Typical Value (SI)	Test Method
Surface Resistivity	1.0E+13 ohms	1.0E+13 ohms	IEC 60093
Volume Resistivity	1.0E+15 ohms·cm	1.0E+15 ohms·cm	IEC 60093
Flammability	Typical Value (English)	Typical Value (SI)	Test Method
Flame Rating			UL 94
0.031 in (0.8 mm)	HB	HB	
0.06 in (1.6 mm)	HB	HB	

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Drying Temperature	< 176 °F	< 80 °C
Drying Time	3.0 to 4.0 hr	3.0 to 4.0 hr
Suggested Max Moisture	< 0.10 %	< 0.10 %
Processing (Melt) Temp	500 to 554 °F	260 to 290 °C

Injection	Typical Value (English)	Typical Value (SI)
Mold Temperature	122 to 194 °F	50 to 90 °C

Notes

¹ Typical values are not to be construed as specifications.

² ±0.03 g/cm³